

EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):

Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)

Company: WEC Group

The Unit: Welding Engineering / Laser Engineering UK / Special Projects / CCTV

Located in: Darwen

is certified for the product(s):

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

with the scope of work stated in the attached Schedule

Certificate number and revision status: 210216/GB – Rev. 2

First Issue date: 23/03/2021

Current issue date: 09/11/2021

Date of expiry: 21/03/2026

ANBCC Governing Board Representative
Julio Tolaini

Scheme Manager
Emma Freckingham

TWI Certification Ltd, United Kingdom

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This certificate is subject to the rules established by EWF for the certification of Companies

EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):

Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)

Company: WEC Group

The Unit: Sherburn Metalwork Ltd / HTA Group Ltd / 5750 Components

Located in: Leeds / Coventry / Prescot

is certified for the product(s):

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

with the scope of work stated in the attached Schedule

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EWF Manufacturer Certification System

SCHEDULE

Schedule Revision Date 09/11/2021 Rev. 2

Related to Certificate Number 210216/GB Rev. 2

Product/Construction standard(s)

EN 1090-2 EXC4, EN 1090-3 EXC 4, EN 15085-2 CL 1, CL2 & CL3

Alternative Standard(s) (refer to EN ISO 3834-5, clause 2.1 b)

Welding Process(es) (EN ISO 4063)

MMA (111) / SAW (121) / MAG (135) / FCAW (136) / MCAW (138) / TIG (141) / SPOT (212) /
STUD (783)

Parent Material Group(s) (CEN ISO/TR 15608)

Group 1 / Group 2 / Group 3 / Group 5 / Group 7 / Group 8 / Group 10 / Group 11

Responsible Welding Coordination Personnel

Scheme	Name (Qualification)	Job Title	Technical knowledge
ISO 3834	W.Barr IEng MWeldI, IWE / EWE, HNC, CSWIP 3.2.1	RWC	Comprehensive
	T.Atkinson EngTech TechWeldI, HNC, CSWIP 3.1, NVQ Level 3	Deputy RWC	Specifc
	W.Sutton, CSWIP 3.1	Deputy RWC	Basic

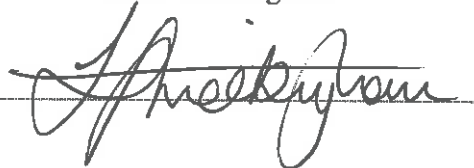
ANBCC Governing Board Representative

Julio Tolaini



Scheme Manager

Emma Freckingham





INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the
IIW Manufacturer Certification Scheme
according to ISO 3834



Company: WEC Group

The Unit: Welding Engineering / Laser Engineering UK / Special Projects / CCTV

Located in: Darwen

is certified in accordance with

BS EN ISO 3834 Part 2

For the product(s): Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

with the scope of work stated in the attached Schedule

Certificate number and revision status: 210216/GB – Rev. 2

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INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the
IIW Manufacturer Certification Scheme
according to ISO 3834



Company: WEC Group

The Unit: Sherburn Metalwork Ltd / HTA Group Ltd / 5750 Components

Located in: Leeds / Coventry / Prescott

is certified in accordance with

BS EN ISO 3834 Part 2

For the product(s): Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

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IIW Manufacturer Certification Scheme

SCHEDULE

Schedule Revision Date 09/11/2021 Rev. 2

Related to Certificate Number 210216/GB Rev. 2

Product/Construction standard(s)

EN 1090-2 EXC4, EN 1090-3 EXC 4, EN 15085-2 CL 1, CL2 & CL3

Alternative Standard(s) (refer to ISO 3834-5, clause 2.1 b)

Welding Process(es) (ISO 4063)

MMA (111) / SAW (121) / MAG (135) / FCAW (136) / MCAW (138) / TIG (141) / SPOT (212) / STUD (783)

Parent Material Group(s) (ISO/TR 15608)

Group 1 / Group 2 / Group 3 / Group 5 / Group 7 / Group 8 / Group 10 / Group 11

Responsible Welding Coordination Personnel

Name (Qualification)	Job Title	Technical knowledge
W Barr IEng MWeldI, IWE / EWE, HNC, CSWIP 3.2.1	RWC	Comprehensive
T Atkinson EngTech TechWeldI, HNC, CSWIP 3.1, NVQ Level 3	Deputy RWC	Specific
W.Sutton, CSWIP 3.1	Deputy RWC	Basic

ANBCC Governing Board Representative

Julio Tolaini

Scheme Manager

Emma Freckingham



The standards and documents referred in the certificate and schedule are those valid at the time of certification



TWI Certification Ltd Welding Fabricator Certification Scheme

Registration Number 210216/GB Rev 2

This is to Certify that

WEC Group

*has been assessed in accordance with the
Rules of the scheme in respect of their control
of welding operations involved in the manufacture of:*

***Various (brackets, structural products, poles and
cantilevers for highways, bridges, various applications
for rail industry and for nuclear and defence industries)***

as shown on the attached Schedule

*The Company's Welding Management System
complies with ISO 3834 Part 2 and EWF/IIW requirements*

Full details are held on the TWI register of Certified Companies

Chairman
Certification Management Board

Scheme Manager



Schedule

*WEC Group
Laser Engineering UK
Britannia House
Junction Street
Darwen
Lancashire
BB3 2RB
&
WEC Group
Special Projects
Britannia House
Junction Street
Darwen
Lancashire
BB3 2RB*

Registration Number 210216/GB

Issue 3

*Valid: 09 November 2021 to 21 March 2026
(subject to satisfactory periodic surveillance)*

Product range:

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

Materials

*Group 1 Carbon steels
Group 2 Thermomechanically treated steels
Group 3 Quenched and tempered steels
Group 5 Cr-Mo steels
Group 7 Ferritic stainless steels
Group 8 Austenitic stainless steels
Group 10 Austenitic ferritic stainless steels
Group 11 Steels*

Chairman
Certification Management Board

Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom



Schedule

WEC Group

CCTV

Britannia House

Junction Street

Darwen

Lancashire

BB3 2RB

&

WEC Group

Welding Engineering

Spring Vale Road

Darwen

Lancashire

BB3 2ES

Registration Number 210216/GB

Issue 3

Valid: 09 November 2021 to 21 March 2026

(subject to satisfactory periodic surveillance)

Product range:

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

Materials

Group 1 Carbon steels

Group 2 Thermomechanically treated steels

Group 3 Quenched and tempered steels

Group 5 Cr-Mo steels

Group 7 Ferritic stainless steels

Group 8 Austenitic stainless steels

Group 10 Austenitic ferritic stainless steels

Group 11 Steels

Chairman
Certification Management Board

Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom



Schedule

<p>Sherburn Metalwork Ltd (Part of WEC Group) 12 Seafox Court Sherburn Industrial Estate Sherburn-in-Elmet Leeds LS25 6PL & HTA Group Ltd (Part of WEC Group) 7040-7060 Middlemarch Business Park Siskin Pkwy E Coventry CV3 4PE</p>	<p>Registration Number 210216/GB</p> <p>Issue 3</p> <p>Valid: 09 November 2021 to 21 March 2026 (subject to satisfactory periodic surveillance)</p>
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Product range:

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

Materials

- Group 1 Carbon steels
- Group 2 Thermomechanically treated steels
- Group 3 Quenched and tempered steels
- Group 5 Cr-Mo steels
- Group 7 Ferritic stainless steels
- Group 8 Austenitic stainless steels
- Group 10 Austenitic ferritic stainless steels
- Group 11 Steels

Chairman
 Certification Management Board

Scheme Manager

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Schedule

<p>5750 Components (Part of WEC Group) Villiers Road Knowsley Business Park Prescot Merseyside L34 9ET</p>	<p>Registration Number 210216/GB Issue 3 Valid: 09 November 2021 to 21 March 2026 (subject to satisfactory periodic surveillance)</p>
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Product range:

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

Materials

- Group 1 Carbon steels
- Group 2 Thermomechanically treated steels
- Group 3 Quenched and tempered steels
- Group 5 Cr-Mo steels
- Group 7 Ferritic stainless steels
- Group 8 Austenitic stainless steels
- Group 10 Austenitic ferritic stainless steels
- Group 11 Steels

Chairman
Certification Management Board

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